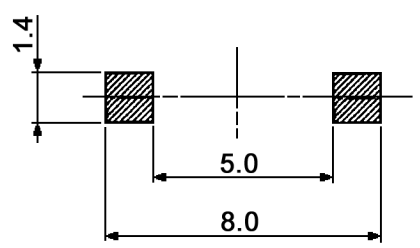
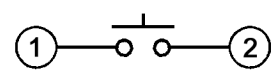


P.C.B. LAYOUT



CIRCUIT DIAGRAM



Specifications:

- Contact rating: min. 20mV; max. 32V DC
- Switching current: min. 1mA, max. 50mA
- Switching power: max. 1VA
- Contact resistance: 100mOhm max.
- Insulation resistance: 1000MOhm min. at 100V DC for 1 minute
- Dielectric strength: 100V AC for 1 minute (50/60Hz, 2mA)
- Operating temperature: -40°C to +90°C
- Operating force: 1.8 +/-0.5N
- Actuator strength: 30N for 1 minute
- Mechanical life: 1 000 000 cycles
- Soldering heat resistance: reflow soldering: 240°C +/-5°C, 5sec. max.
- Packaging: 2500 pcs./reel
- Material: Terminal: C5191R-EH, Ag
Case: PA46, black
Contact plate: SUS, Ag
Cover: SUS, washing
Stem: PA46, blue



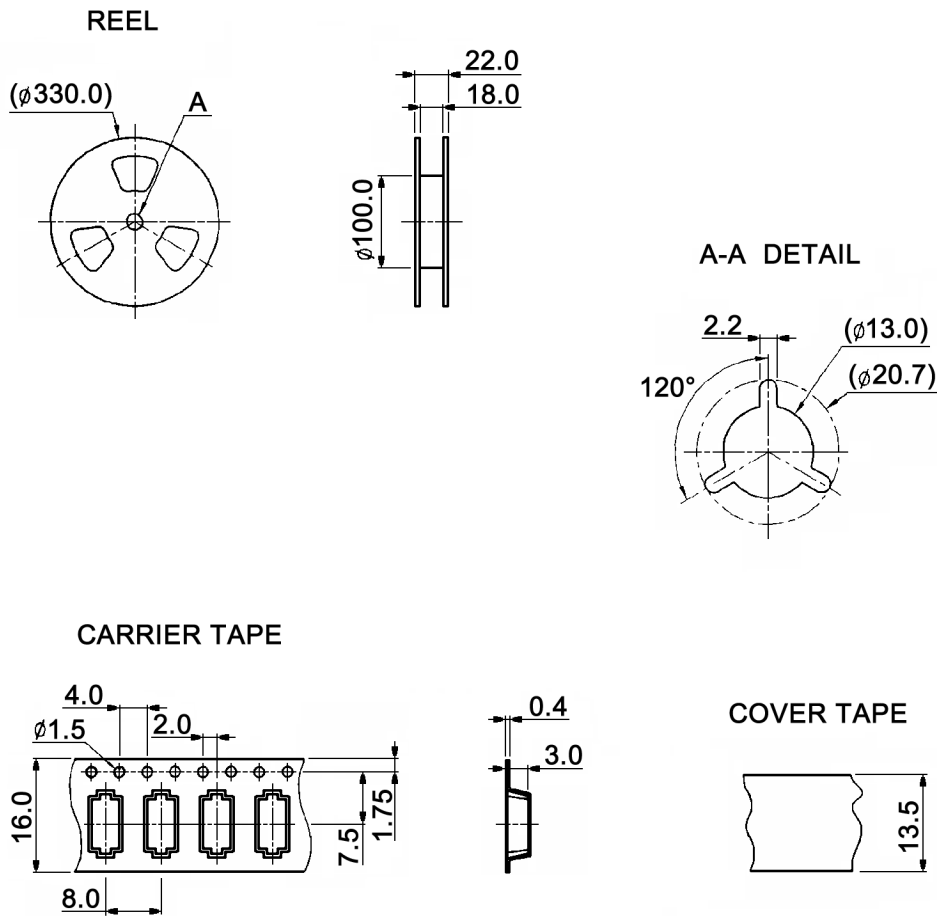
Tolerances: ±0.2mm	Date	Name
	04/06	dr
Specifications	09/09	dr
Actuator strength	05/08	dr
Operating temperature	04/08	dr
Mechanical life	01/07	dr
Modifications	Date	Name

TSS 309 N

knitter-switch

30 08 46

Packaging:



Packaging unit: 2 500 pcs. / reel



Tolerances: ±0.2mm			Date	Name	<h1>TSS 309 N</h1>	
			09/09	dr		
			knitter-switch		<h2>30 08 46</h2>	
Modifications	Date	Name			Page	
					2/4	

1. General test conditions:

- Unless otherwise stated test and measurement shall be done under following conditions.
 - Test & measure temperature: 20+/-2°C
 - Relative humidity: 65+/-5%
 - Atmospheric pressure: 860-1060mBar
 Component has to approve on mechanical and electrical properties before and after following tests. Components will be tested on a proof board, soldered with described reflow and wave process. After treatment (for reflow board only): coating (see appendix 2).
- Operating test: A switch shall subject to 1 000 000 cycles at a speed of 60 to 90 cycles per minute Without load (Test direction see appendix 1).
 - Contact resistance: Less than 500mOhm
 - Insulation resistance: More than 10MOhm after 100V DC is applied for 1 minute
 - Withstand voltage: Withstand 100V AC for 1 minute
 - Operating force: Relative to the previously specified value +/-25%
- Resonance and shock test (components mounted on PCB) acc. To GTSS 8.18.2
- Thermal tests:
 - Operating temp. range: -40°C to +90°C test acc. To GTSS 6.4.6.5
 - Store temp. range: -55°C to +90°C test acc. To GTSS 6.1.6.3
- Environmental humidity test:
 - Test acc. To GTSS 6.1 (EC 68-2-30), 6.2
 - Vapour exposure acc. GTSS 9.1

2. Electrical properties:

- Maximum power: 1VA
- Maximum voltage: 32V DC
- Minimum voltage: 20mV
- Maximum current DC: 50mA
- Minimum current DC: 1mA

- Contact resistance: 100mOhm less
- Insulation resistance (100V): 10⁹Ohm
- Bounce time equal or less than: 1ms

3. Mechanical properties:

- Total height of component: 2.5 +/-0.15mm
- Switch components have to be full filled (acc. to drawing) to protect inside of switch from flux and coating
- During stroke of knob: no rotation of knob permitted
- Actuating force: 1.8 +/-0.5N
- Stroke: 0.25 +/-0.15mm
- Reposition force: 1.2N
- Static push-force: 30N during 1 minute. No mechanical damage in mechanism shall occur



Tolerances: ±0.2mm			Date	Name	<h1>TSS 309 N</h1>
			09/09	dr	
			knitter-switch		<h2>30 08 46</h2>
					Page
					3/4
Modifications	Date	Name			

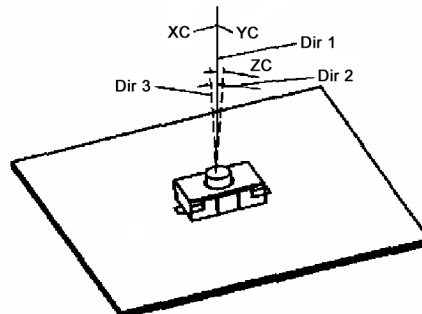
4. Process properties:

- Packaging: continuous tape & reels, 330mm diameter in reels of 2 500 pieces
- More than ¾ of immersed part of terminal shall be covered with solder
- Compatible with pick & place machines (vacuum nozzle)
- Resistant against from fluxing (flux type: RF800 alpha metals)
- Proof against wave soldering max. 265°C during 5sec. (solder type: SnAgCu 405)
- Proof against reflow soldering: peak temp. 280°C
- Proof against coating (see appendix 2):
 - Manufacturer: Emerson and Cuming
 - Type: Eccocoat U7510
 - Viscosity: 2.0-3.5 Pa-sec (at 25°C)

5. Environmental issues:

- Component:
 - Must be free from cadmium
 - Maximum content of lead in component:
 - Pb-content of solder materials used inside the component < 1 000 ppm (weight)
 - Pb-content of solder plating on terminals < 1 000 ppm (weight)
 - Exempted:
 - Pb as alloy element in steel: up to 3 500 ppm
 - Pb as alloy element in aluminum: up to 4 000 ppm
 - Pb as alloy element in copper: up to 40 000 ppm
- Packaging:
 - Must be free from PVC

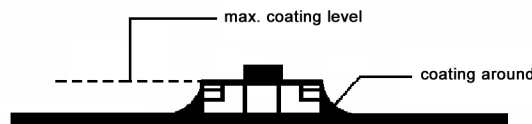
Appendix 1



Lifetime test direction:

1. Normal direction
2. Deviation of 5° in Y direction from Z
3. Deviation of 5° in X direction from Z

Appendix 2



Tolerances: ±0.2mm			Date	Name	<h1>TSS 309 N</h1>
			09/09	dr	
			knitter-switch		<h2>30 08 46</h2>
Modifications			Date	Name	Page 4/4