

Codes:

BCD

		Real coded				
		C	1	2	4	8
10 P o s i t i o n	0	●				
	1	●	●			
	2	●		●		
	3	●	●	●		
	4	●			●	
	5	●	●		●	
	6	●		●	●	
	7	●	●	●	●	
	8	●				●
	9	●	●			●

BCD inverse

		Complement coded				
		C	1	2	4	8
10 P o s i t i o n	0	●	●	●	●	●
	1	●		●	●	●
	2	●	●		●	●
	3	●			●	●
	4	●	●	●		●
	5	●		●		●
	6	●	●			●
	7	●				●
	8	●	●	●	●	
	9	●		●	●	

Hexadecimal

		Real coded				
		C	1	2	4	8
16 P o s i t i o n	0	●				
	1	●	●			
	2	●		●		
	3	●	●	●		
	4	●			●	
	5	●	●		●	
	6	●		●	●	
	7	●	●	●	●	
	8	●				●
	9	●	●			●
	A	●		●		●
	B	●	●	●		●
	C	●			●	●
	D	●	●		●	●
	E	●		●	●	●
	F	●	●	●	●	●

Hexadecimal inverse

		Complement coded				
		C	1	2	4	8
16 P o s i t i o n	0	●	●	●	●	●
	1	●		●	●	●
	2	●	●		●	●
	3	●			●	●
	4	●	●	●		●
	5	●		●		●
	6	●	●			●
	7	●				●
	8	●	●	●	●	
	9	●		●	●	
	A	●	●		●	
	B	●			●	
	C	●	●	●		
	D	●		●		
	E	●	●			
	F	●				



Tolerances: ±0.3mm			Date	Name	<h1>DRS 8000</h1>
			08/08	dr	
			knitter-switch		<h1>30 15 70</h1>
Modifications	Date	Name			Page 2/2