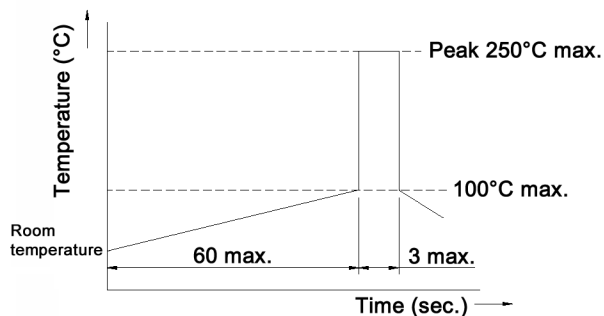


**Soldering conditions:**

Wave soldering profile  
(temperatures on the solder side of the PCB)



Items	Condition
Preheating temperature	Ambient temperature of the soldered surface of PC board 100°C max.
Preheating time	60sec. max.
Soldering temperature	250°C max.
Continuous dipping time	3sec. max.
Number of soldering	2 times max.

**Specifications:**

Contact rating: 1A, 125V AC  
 Contact resistance: 50mOhm max.  
 Insulation resistance: 100MOhm min. at 500V DC  
 Operating temperature: -25°C to +65°C  
 Mechanical life: 1 000 000 cycles



Tolerances: 0.00 to 30.00: ±0.20mm 30.01 to 80.00: ±0.25mm	Date 05/09	Name dr

**DM DM 01 T**

**knitter-switch**

**30 18 17**

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Modifications	Date	Name
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